



PRELIMINARY ISSUE
12.01.09 Rev PA1

D4544-1 RETAINER, CENTER

- NOTES:**
- 1) MATERIAL: 6061-T6 ALUMINUM SHEET OR BAR
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR QQ-A-250/11 OR AMS-QQ-A-250/11 (OR AMS 4025/4027)
OR ASTM B211 OR ASTM B221 OR ASTM B209
REF DART SPEC. M6061T6S OR M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4544-1" AND B/N PER DART QSI 044 6.1
 - 7) WEIGHT: 0.61 lbs

A	NEW ISSUE	CP	12.01.09
REV.	DESCRIPTION	BY	DATE
DESIGN	GP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	GP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4544	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		RETAINER, CENTER	NTS
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